



FEATURES

IGBT Inverter Technology & SMT in PCB design Suitable for steel, stainless, low alloy steel etc smooth and stable arc with minimum spatter

Digital Meter for accurate parameter
Heavy Duty, Light Weight, Low Spatter &
Easy Arc Ignition
High Power Factor and High Efficiency.





Technical Parameters	220	
Input power voltage(V)	AC220	
	±15%	
Rated Input Power capacity(KVA)	7	
Rated Input Current(A)	32	
Input Voltage frequency(Hz)	50/60	
No-load voltage(V)	65	
Output current range(A)	20-220	
Rated output voltage(V)	28	
Duty cycle(10 min)	60%	
No-load Power(W)	40	
Efficiency(%)	85	
Power factor (COS)	0.93	
Insulation class	F	
Protection class	IP23	
Driver adjustment arrange(A)	0-100	
Weight(KG)	10	

FEATURES

New Design, Smart Appearance Compact Size, Lightweight and Power Saving Strong Current Output, Superior Arc Performance Quality Weld with Precise Control